

## SIGNOLIT® SI 408 power-sol frontprint backlit film, matt

<b>Description</b>	<i>Material</i>	- matt translucent polyester film, printable on one side
	<i>Coating</i>	- matt coating
	<i>Properties</i>	- very good rolling properties and flatness - brilliant colour reproduction - reduced reflections on the printed surface
	<i>Application</i> <i>Durability</i>	- for indoor and outdoor - medium-term depending on the ink type
	<i>Inks</i>	- eco-solvent inks - mild-solvent inks - solvent inks - uv curable inks - HP latex
	<b>Examples of Use</b>	<i>Indoor and Outdoor</i>
<b>Temperature setting:</b>	Before printing you must check that the correct drying temperature has been set by carrying out a trial print. Too high drying temperatures can lead to a deformation of the film which can later cause further problems while processing.	
<b>Drying time / Processing:</b>	The VOC which are contained in solvent and latex inks must be fully dried before further processing. For this reason it is necessary to take long enough drying times into account. The drying time of the printed media depends very much on the quantity of solvent applied. When printing the film in a roll-to-roll process, the printed strip must be unrolled and laid flat as soon as possible until final drying. Solvent residues due to insufficient drying times can lead to blocking during transport in rolled-up form. During lamination such residues can negatively impact the quality of the finished product (flatness, shrinkage behaviour, anchorage, etc...).	
<b>Technical data</b>	<i>Base material</i>	Polyester film translucent matt
	<i>Thickness</i>	~ 215 µm
	<i>Grammage</i>	~ 285g/m <sup>2</sup>
	<i>Opacity</i>	~ 0,38
	<i>Dimensions</i>	Rolls            760 mm x 30 m. 914 mm x 30 m. 1067 mm x 30 m. 1270 mm x 30 m. 1370 mm x 30 m. 1520 mm x 30 m.
<i>Core diameter</i>	76 mm	

**Surrounding / Storage**

High air humidity during the printing process may lead to banding in the direction of printing and to striations in the print image caused by the transport or press rolls. After printing the remaining roll must be removed from the plotter and stored in its closed original packing in a cool and dry environment.

**Disposal**

The left-over pieces of film can be treated as industrial waste and incinerated. Nevertheless, it is absolutely necessary to follow the local regulations in force in the waste treatment plants.